

REPLACEMENT INSTRUCTIONS:

Plastic Carrying Handle

PARTS INCLUDE:

- 1 Plastic Carrying Handle
- 4 Silver Bolts
- 4 Black Washers
- 4 Small Metal Nuts

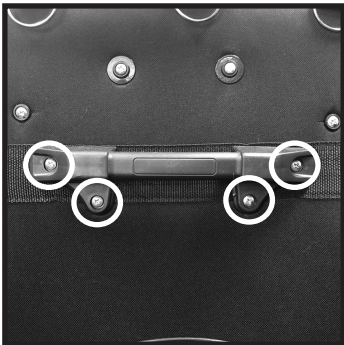
YOU WILL NEED:

- Electric Drill
- Phillips Screwdriver Bit
- 1/4" Drill Bit

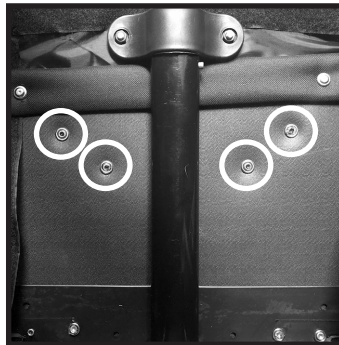


INSTRUCTIONS:

1. Pull back the Velcro lining inside your Dream Duffel to locate interior rivets (*Pic #2*).
2. From the interior of the duffel, use the 1/4" drill bit to drill ON the surface of the rivet (*Pic #3*), enough to separate the rivet flange (*B-interior*) from the rivet post (*A-exterior*) - See *Pic #4* (*Do this to all four rivets*)
3. Remove your damaged handle and use drill bit to widen the holes in your duffel for the new bolts.
4. Use Phillips Head bit to insert new bolts into handle (*Pic #5*).
5. Line up your new handle with the holes and push bolts through so it is flush against the duffel. (*See bolts coming through duffel in Pic #6*).
6. From interior, slide washers over bolts and secure with small metal nuts (*Pic #7*).
May have to use Phillips Head on exterior of duffel to hold in bolt in place while you tighten nuts inside.



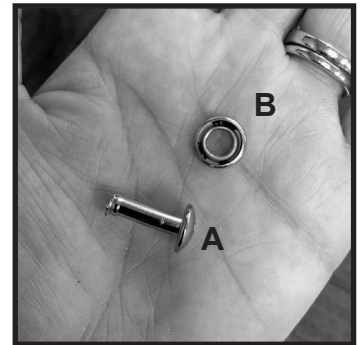
Pic #1 - Exterior Rivets



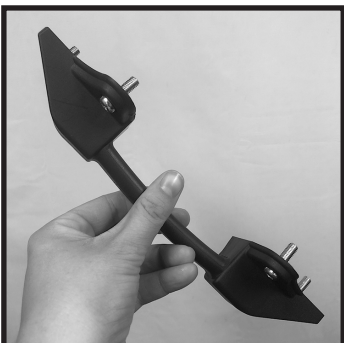
Pic #2 - Interior Rivets



Pic #3 - Drill out rivet



Pic #4 - A: Post / B: Flange



Pic #5 - Insert Bolts



Pic #6 - Closeup Interior



Pic #7 - Finished Interior



Pic #8 - Finished Interior

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